
Culturing Microalgae in Photobioreactors: Advanced Modeling and Experimentation

Muthanna H. Al-Dahhan and Hu-Ping Luo

Bioreactor and Bioprocess Engineering Laboratory (BBEL)
Chemical Reaction Engineering Laboratory (CREL)
Department of Energy, Environmental & Chemical Engineering
Washington University in St. Louis
St. Louis, MO 63130, USA

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CHEMICAL REACTION ENGINEERING LABORATORY

Airlift Photobioreactors (PBR) for Microalgal/Cyanobacteria Cultures

Microalgal/Cyanobacteria are cultured in closed photobioreactors for:

➤ High value products

- ❖ Health supplemental (i.e., Polyunsaturated Fatty Acids, Vitamins, Omega-3 Fatty Acids, ...)
- ❖ Biologically active substances (antiviral, antifungal)
- ❖ Pigments (food color, fluorescent detection reagents, immunoassays)
- ❖ Single Cell Protein (human, livestock)

➤ Renewable energy

- ❖ Methane, biodiesel, ethanol or hydrogen

➤ Wastewater and animal wastes treatment

➤ CO₂ Fixation

➤ Etc.

Advantages of airlift reactors:

- Desired mixing rate
- Fair volume based production
- High photosynthetic efficiency
- etc.

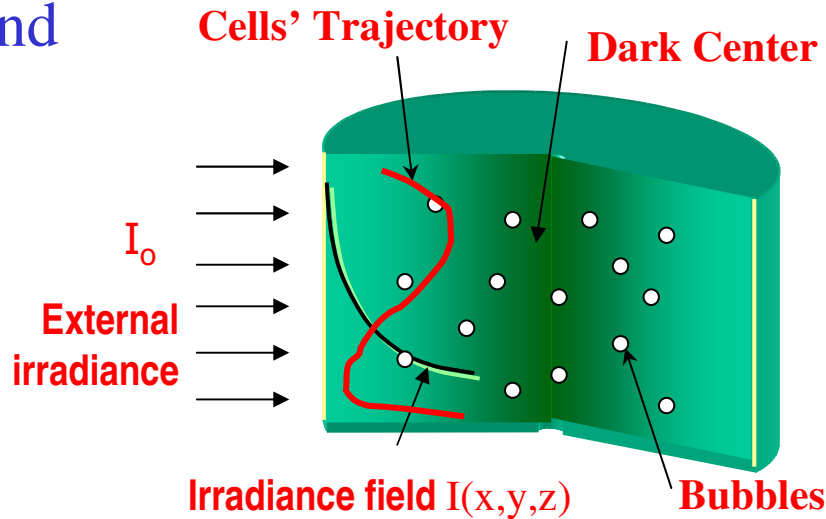
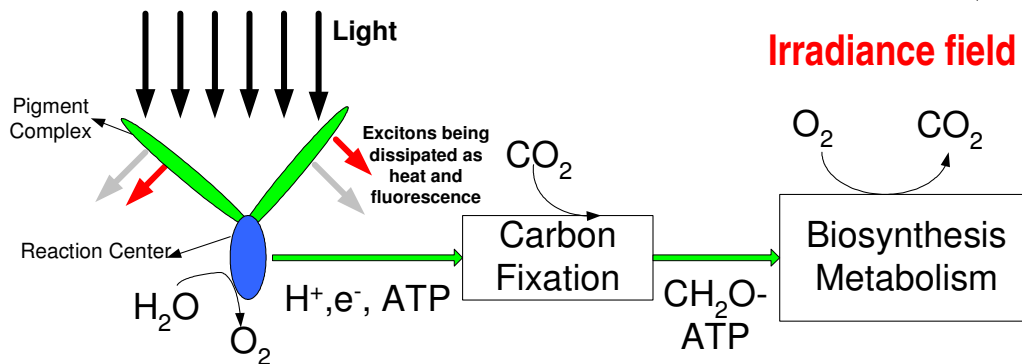


Photobioreactors (PBR) – Problem Description

The major problem is light: its availability and its use efficiency

Photolimitation
+
Photoinhibition

light intensity gradient in a photobioreactor (PBR)



Cells' growth responds to the light history. Mixing, which induces the beneficial flashlight effects, can significantly enhance productivity

Hydrodynamics Affect:

- Cells' Movements** → **Light accessibility to the cells**
- Liquid and Gas flow field** → **Cells' movements, light history**
- Shear Stress** → **High shear stress damages the cells**
- Mass Transfer Concentration Distribution** → **Access to the nutrient and remove O₂**
- Light intensity distribution inside the reactor**

In-depth knowledge of hydrodynamics/flow pattern in the bioreactors is the key for design and scale-up. Advanced diagnostic techniques to characterize the local phenomena of the hydrodynamics are required

However, the current modeling approach relies on static growth rate using the light availability on volume-averaged base (I_{av}^v)

Example: Molina Grima et al., 1997

$$\mu = \frac{\mu_{\max} I_{av}^n}{I_k^n + I_{av}^n} - m \quad \begin{cases} n = n_2 + n_3 / I_0 \\ I_k = I_k' + \left(\frac{I_0}{K_I}\right)^{n_1} \end{cases}$$

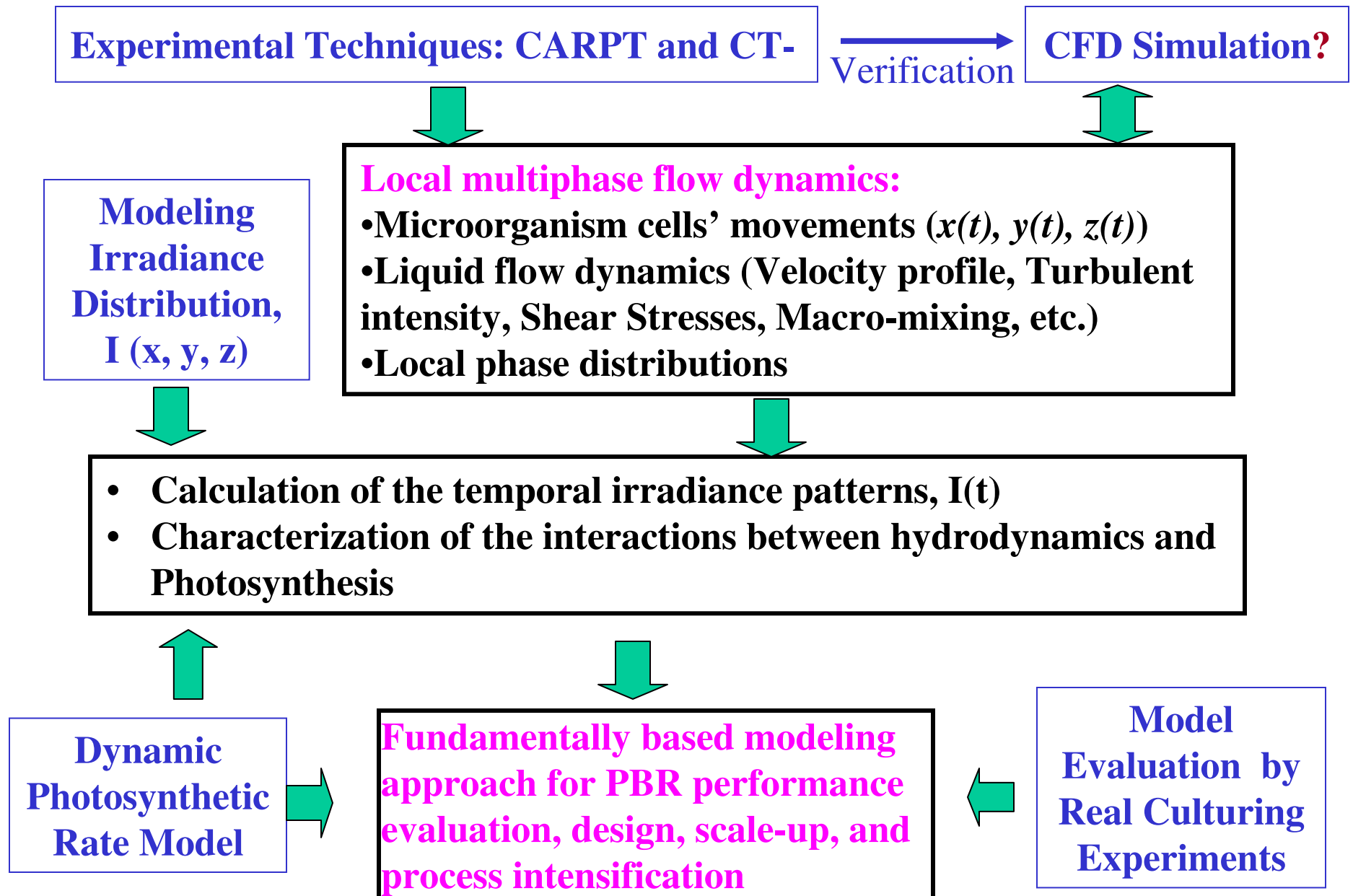
Objectives

- ❑ To advance the understanding of the hydrodynamics role in culturing microalgae and in photobioreactor performance
- ❑ To develop a fundamental modeling approach for the growth of microalgae in photobioreactors for proper performance evaluation, design, and scale-up

These can be achieved by:

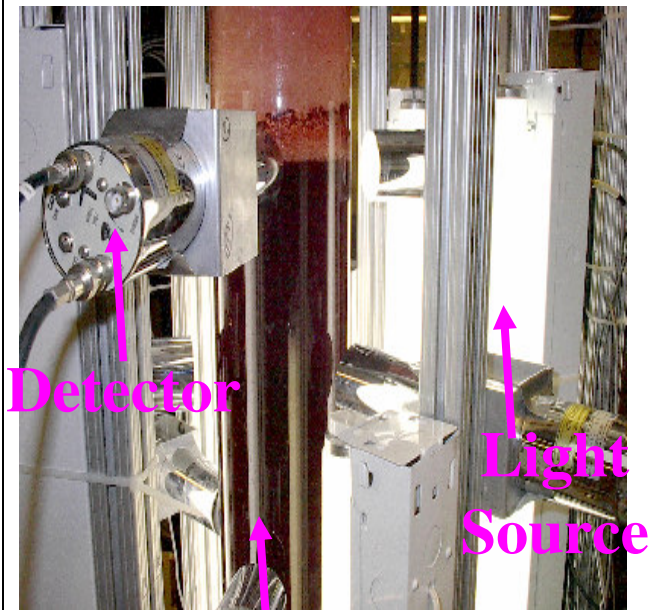
- Using advanced measurement techniques (CARPT and CT) to investigate in details the hydrodynamics in an draft tube column reactor
- Analyzing and characterizing the interactions between hydrodynamics and photosynthesis
- Developing and evaluating a new modeling approach that integrates the first principles of photosynthesis, hydrodynamics, and irradiance distributions in the reactor
- Assess CFD modeling to obtain the needed hydrodynamics information for PBR analysis – a more accessible method for in-depth flow dynamic information

A New Approach for PBR Analysis and Modeling



CARPT Technique

Computer Automated Radioactive Particle Tracking (CARPT) – Simulating the cells/liquid elements' movement by a radioactive particle



Detector

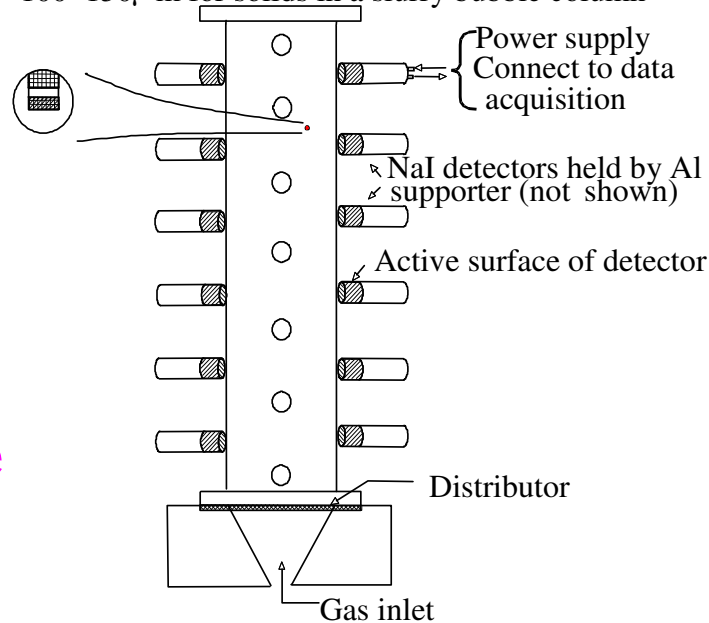
Light Source

Reactor with algae inside

Radioactive Scandium

(Sc 46, 250 μ Ci, emitting γ rays)

- embedded in 0.8~2.3 mm polypropylene particle (neutrally buoyant with liquid)
- 100~150 μ m for solids in a slurry bubble column



Example of Bubble column

Data Processing of Radiation Intensity Received by N Detectors from a Single Radioactive Sc-46 Particle

Intensity "I" for N detectors
(Photon counts)

Calibration curves "I vs. D (distance)"

Distance "D" from Particle to N detectors

Weighted least square regression

Particle Position $P_{x,y,z}(t)$

Filtering noise due to statistical fluctuation of γ rays using Wavelet Analysis

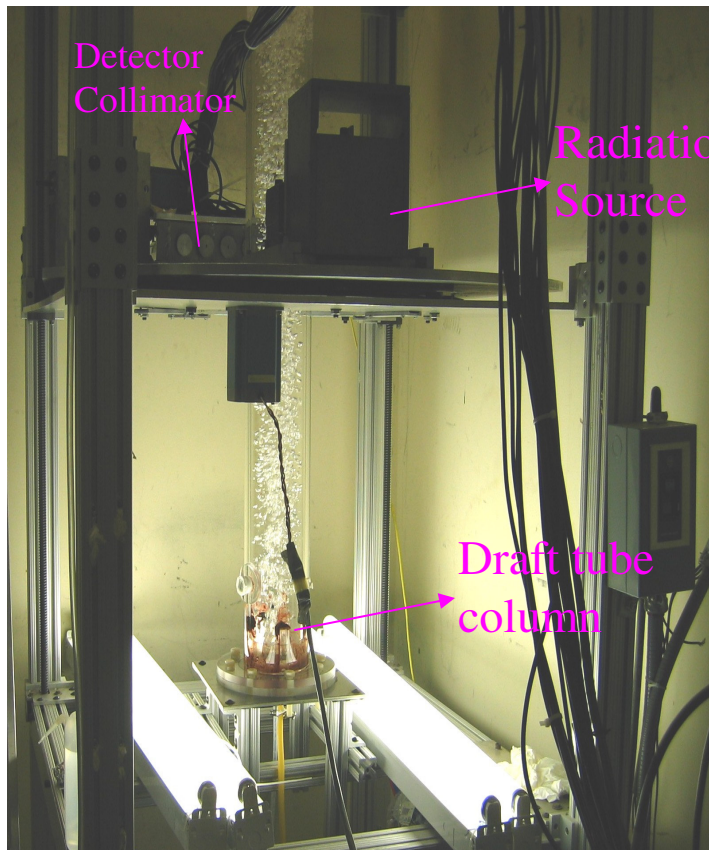
Filtered Particle position $P_{x,y,z}(t)$, cells' movement

Instantaneous Lagrangian Velocities

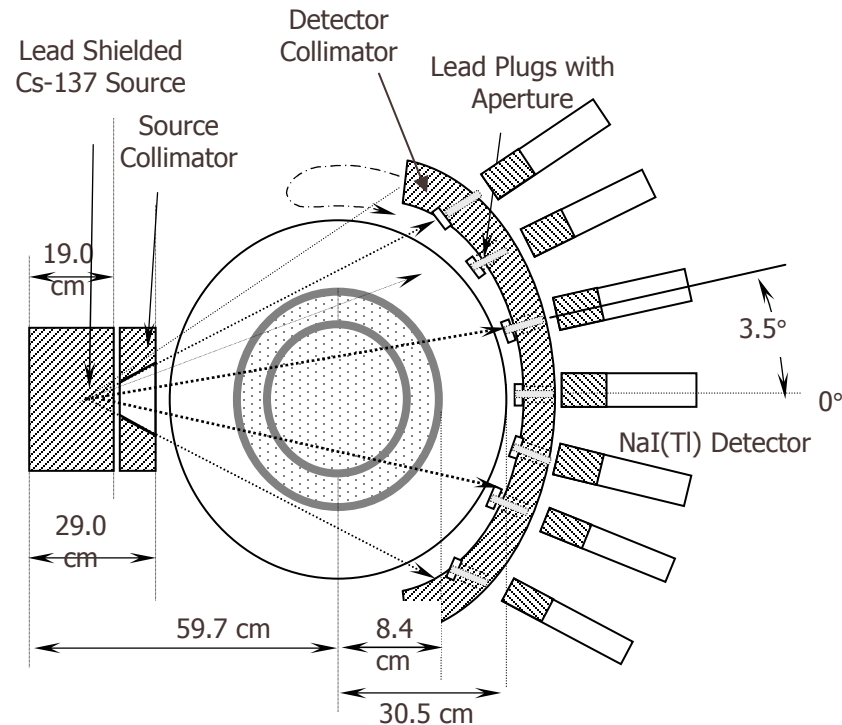
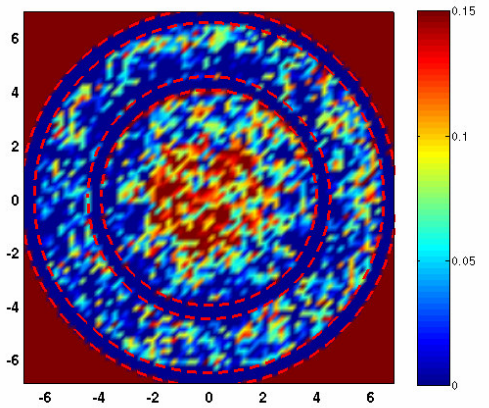
Time Averaged velocities & Turbulence Parameters

CT Technique

Computed Tomography (CT)
– Seeing through the reactor
for phase distributions

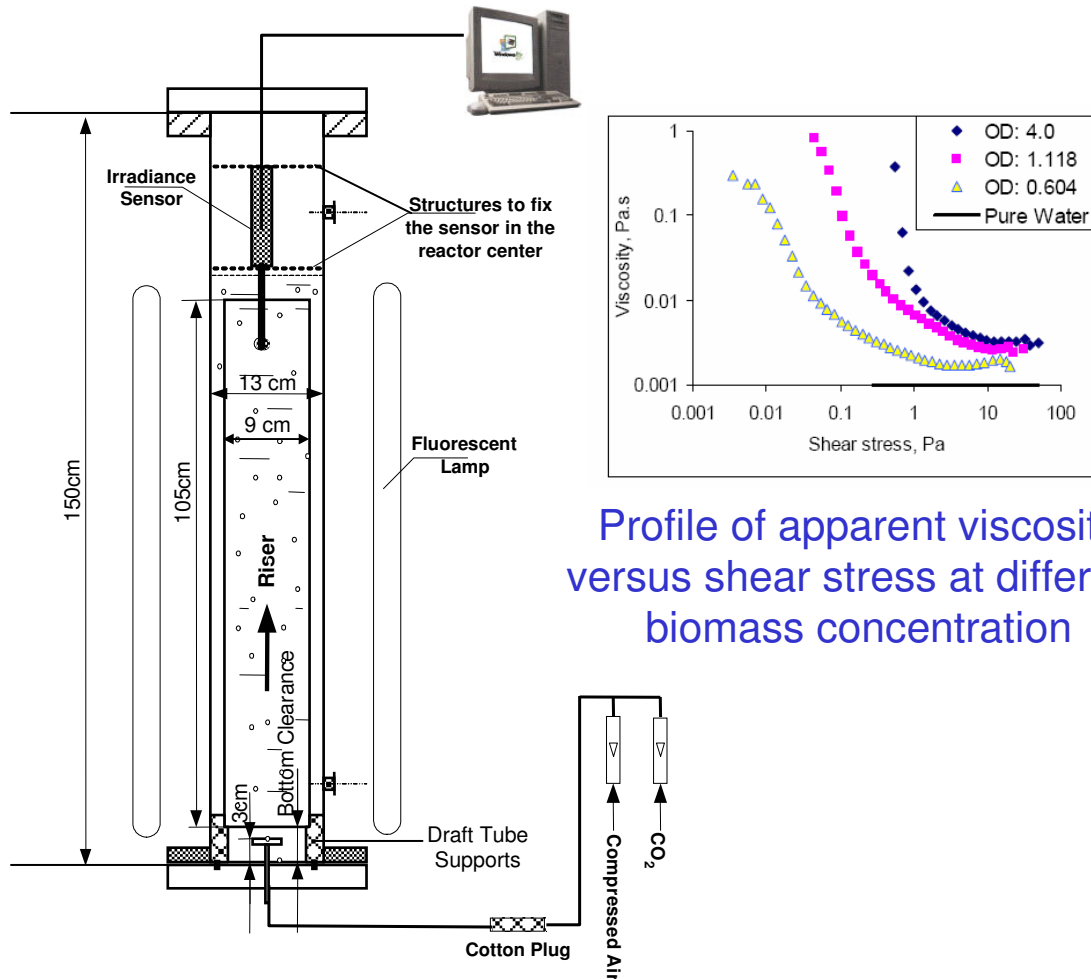


- Measurement of **time-averaged cross-sectional phase holdup** (volume fraction) distribution
- Estimation-Maximization (EM) algorithm used for image reconstruction



Reactor Conditions for CARPT & CT Experiments with/without Culturing Microalgae

Draft Tube Column



Profile of apparent viscosity versus shear stress at different biomass concentration

Experimental Procedure

- Initially OD < 0.01 (12 hrs) and $U_g = 0.3 \text{ cm/s}$
- Turn on Four Lamps ($275 \mu\text{E/m}^2 \text{ s}$)
- Turn on All Lamps ($1850 \mu\text{E/m}^2 \text{ s}$) @ OD = 1.0
- $U_g = 1 \text{ cm/s}$

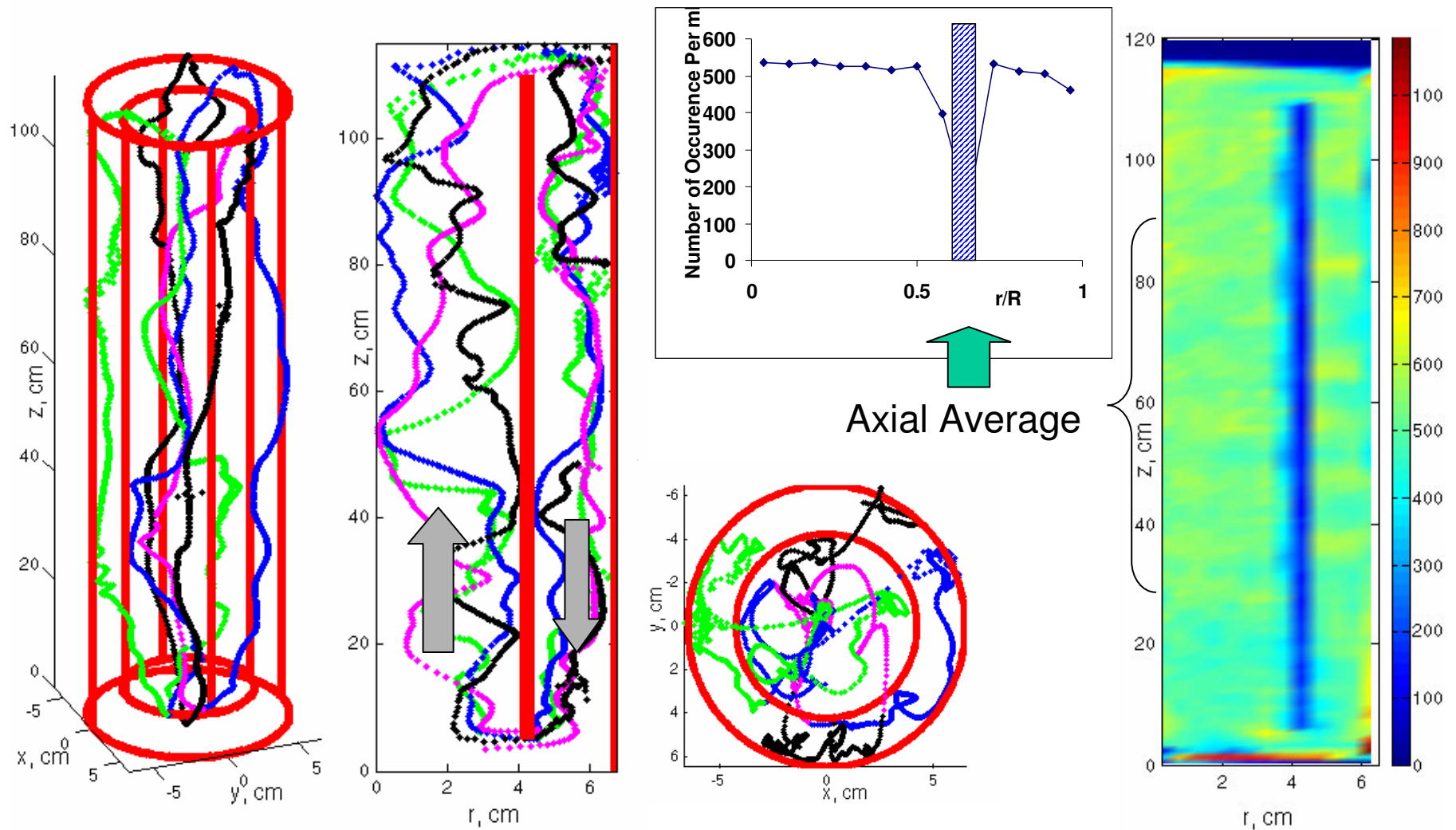
Biomass Concentration Analysis

- Dry biomass weight, g/L
- Optical Density (OD) (Spectrometer)
- Cell No., Initial No. = 10^6 cell/ml
- Chlorophyll a concentration, mg/ml

CARPT & CT Operating conditions with microalgae and air-water systems

- Optical Density (OD) = 0.2 ~ 0.6
- Ambient condition
- Microalgae culturing / Air-water
- Top clearance: 3 cm / 0, 3, 6 cm
- Bottom clearance: 5 cm / 2, 5 cm
- $U_g = 0.3$ and 1 cm/s / 0.076, 0.3, 0.82, 1 and 5 cm/s

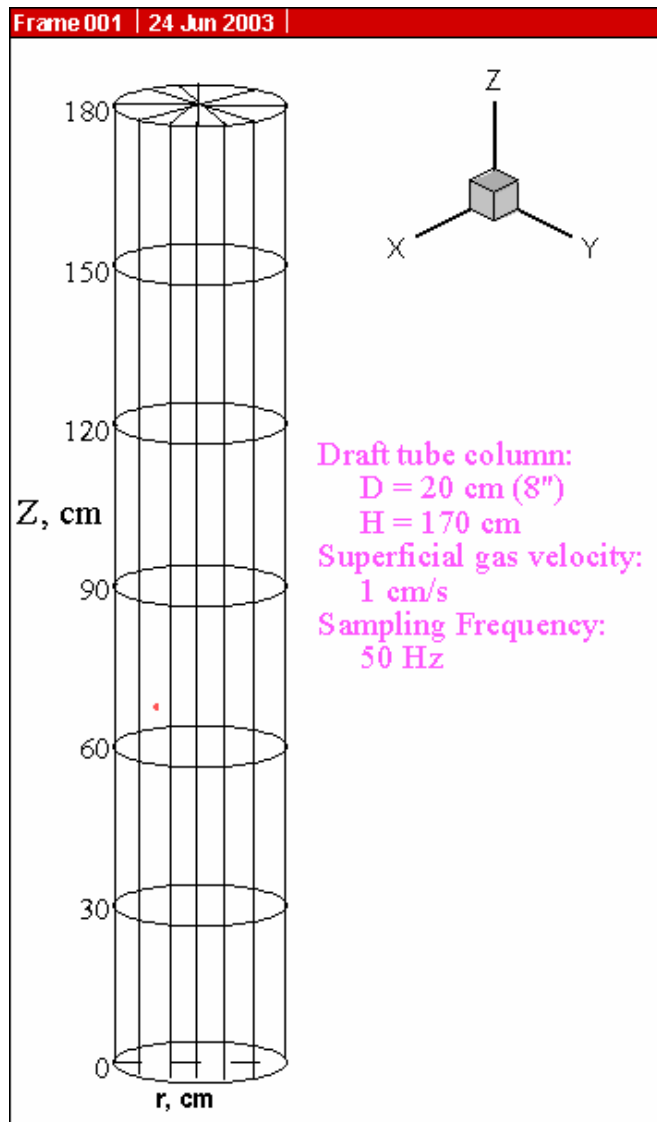
Particle Trajectories and Ergodicity



Typical Tracer Particle Trajectories

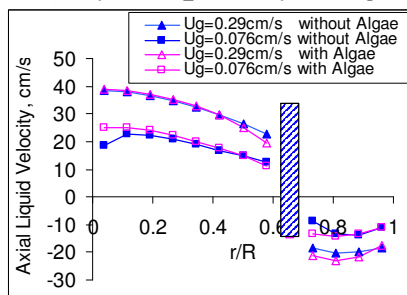
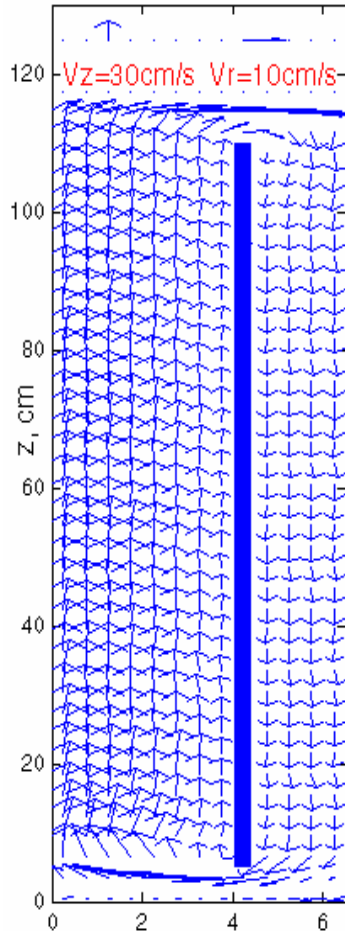
Number of Occurrence Per *ml*

Photobioreactor Analysis IV – Particle (Cell) Tracking

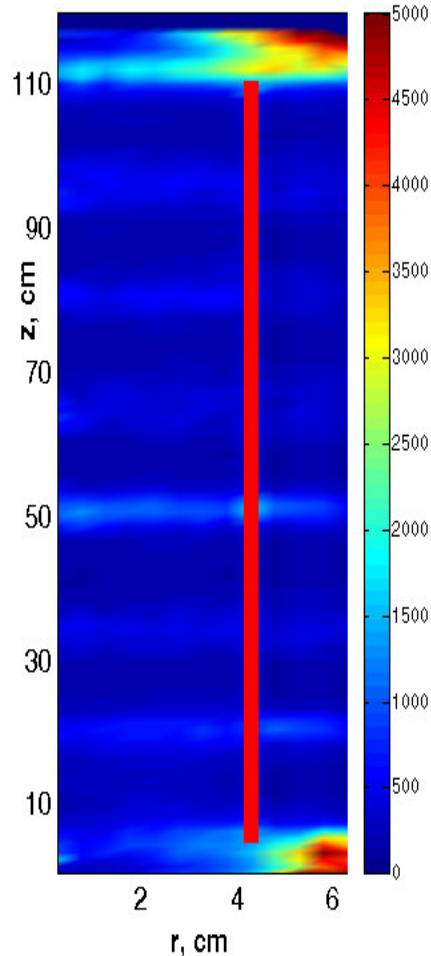


Multiphase Flow Field

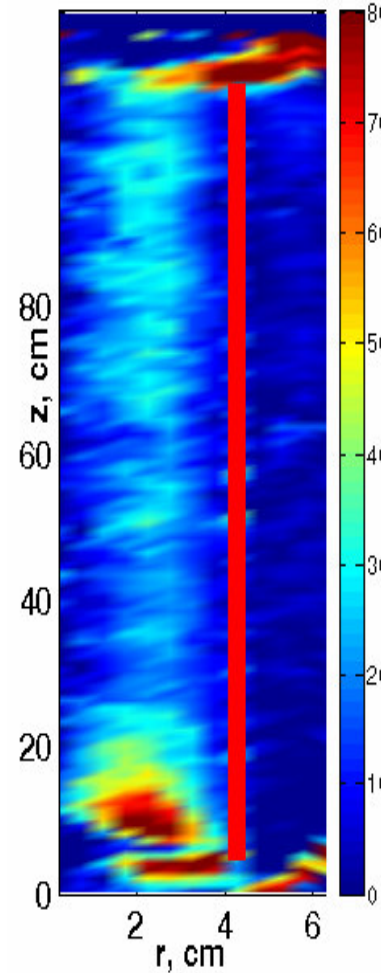
$U_g = 1 \text{ cm/s}$
 Bottom Clearance: 5cm
 Top Clearance: 3cm
 Without Mocoalgae



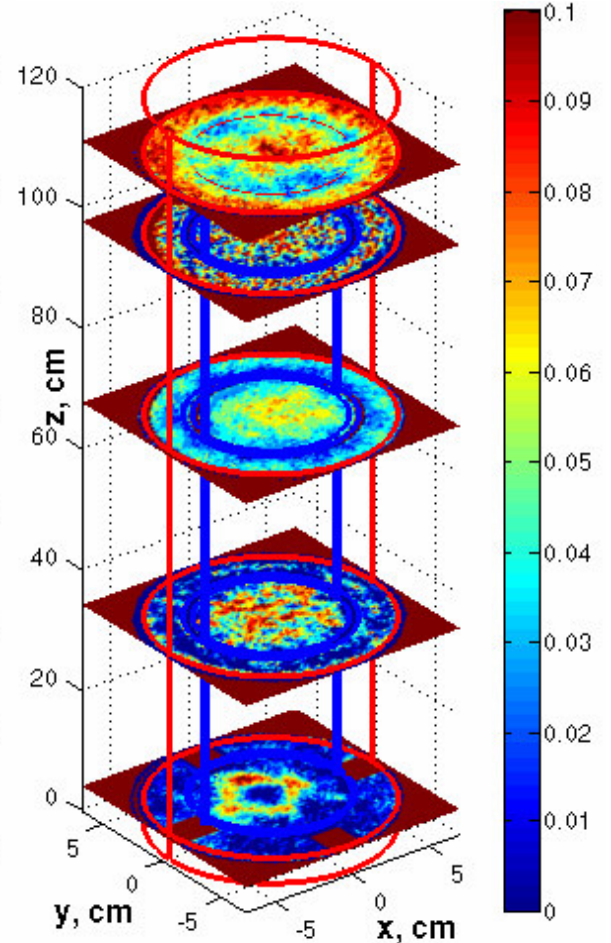
Axial liquid velocity



Visualization of the Turbulent Kinetic Energies (TKE)



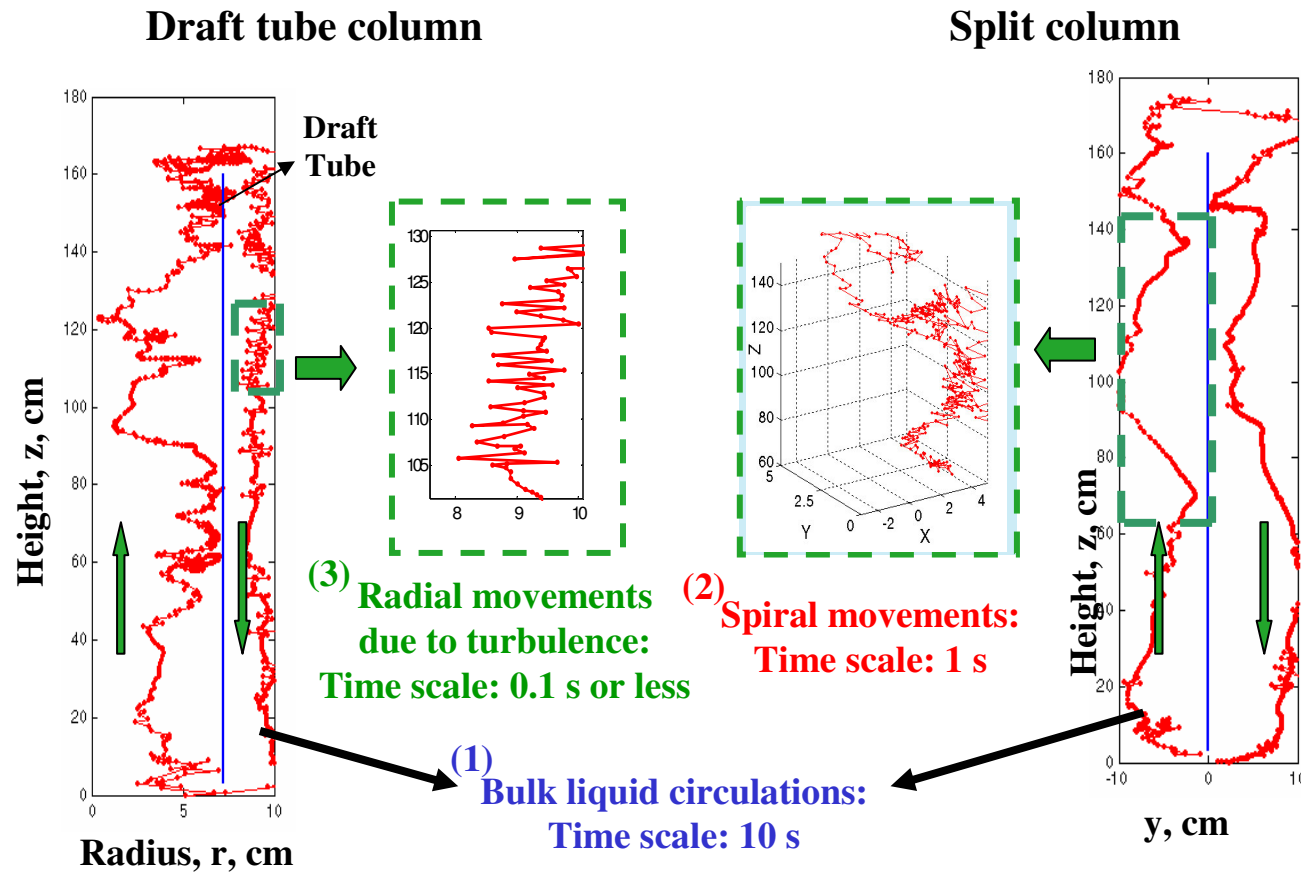
$$\tau_{rz} = \overline{u'_r u'_z}$$



Local gas holdup

CARPT Results — Cell's trajectories

Three types of mixing mechanisms have been identified in airlift photobioreactors via CARPT technique. These types of mixing induce beneficial light fluctuations delivered to the cells.

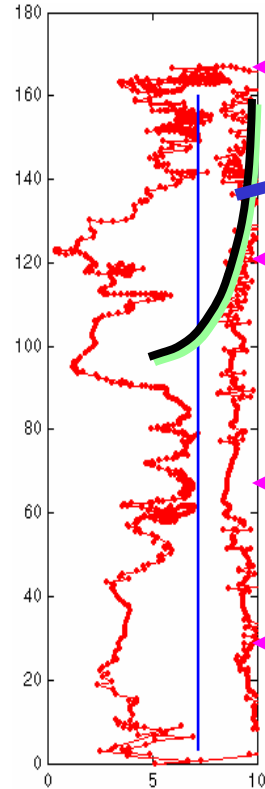


Time and length scales show overlapping and interaction between flow dynamics and photosynthesis.

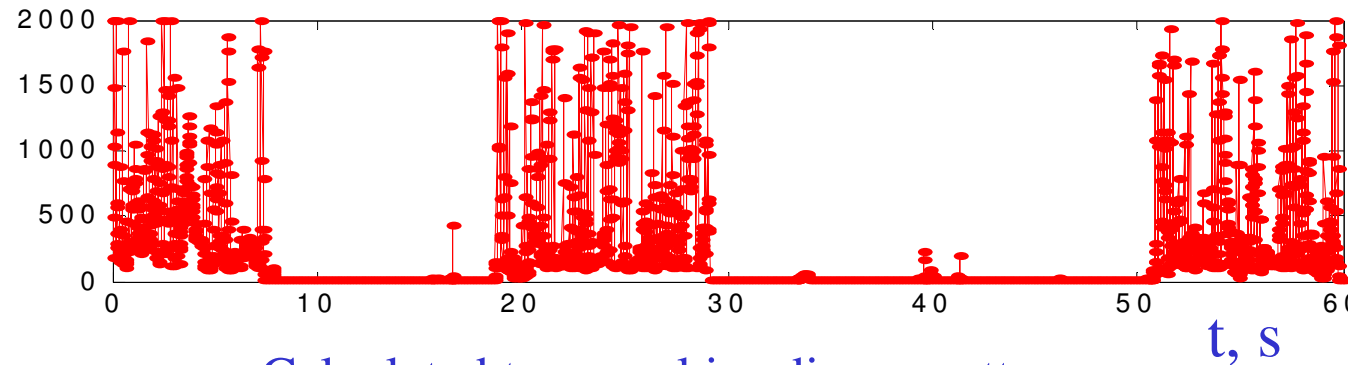
Photobioreactor Analysis I – Light History

Lambert-Beer Law:

$$I = I_0 \cdot \exp[-(k_x \cdot x + k_w) \cdot d] \quad (\text{Evers, 1991})$$



$I(t), \mu\text{E m}^{-2} \text{s}^{-1}$



Calculated temporal irradiance pattern

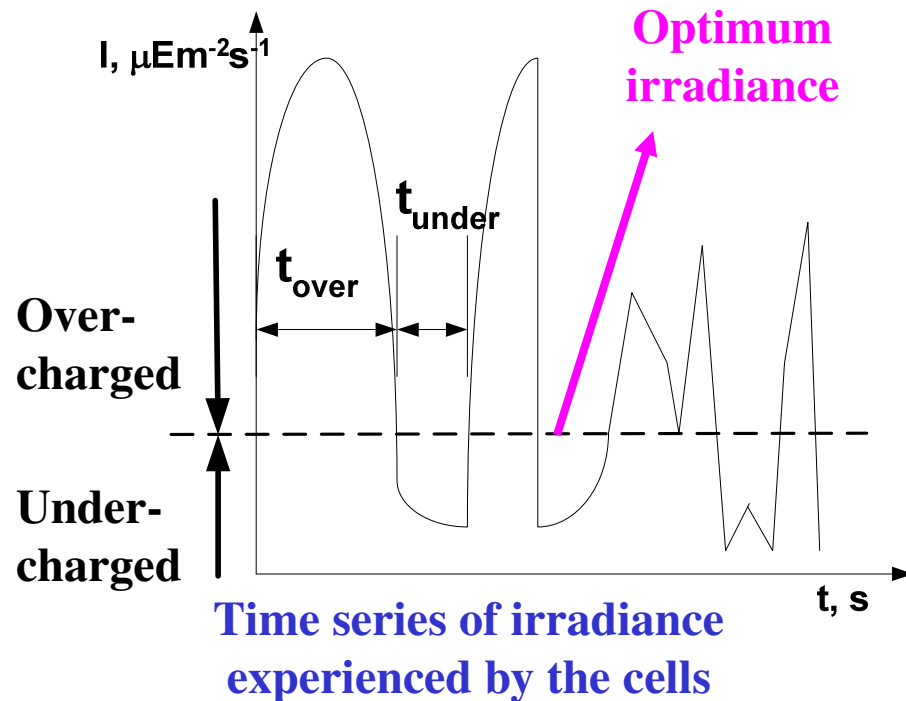
(Calculation conditions: $I_0=2000\mu\text{E m}^{-2}\text{s}^{-1}$, $x = 80 \times 10^6 \text{ cells/ml}$)

How to Characterize this process for reactor design, scale-up, and performance prediction ?

Photobioreactor Analysis I – Characterizing Light History

Characteristic Parameters

Over-/Under charged cycles in chaotic temporal irradiance pattern



Light Fluctuation Parameters:

- Time-averaged light intensity (Quantity of light transferred to the cells)

$$I_{av}^t = \frac{1}{T} \int_0^T I(t) dt$$

$I_{av}^t = 90 \mu E m^{-2} s^{-1}$, $I_{av}^v = 164$ irrespective of gas velocity and configuration)

For $U_g = 1 \text{ cm/s}$, high irradiance ($2000 \mu E m^{-2} s^{-1}$) and cell concentration ($80 \cdot 10^6 \text{ cells/ml}$)

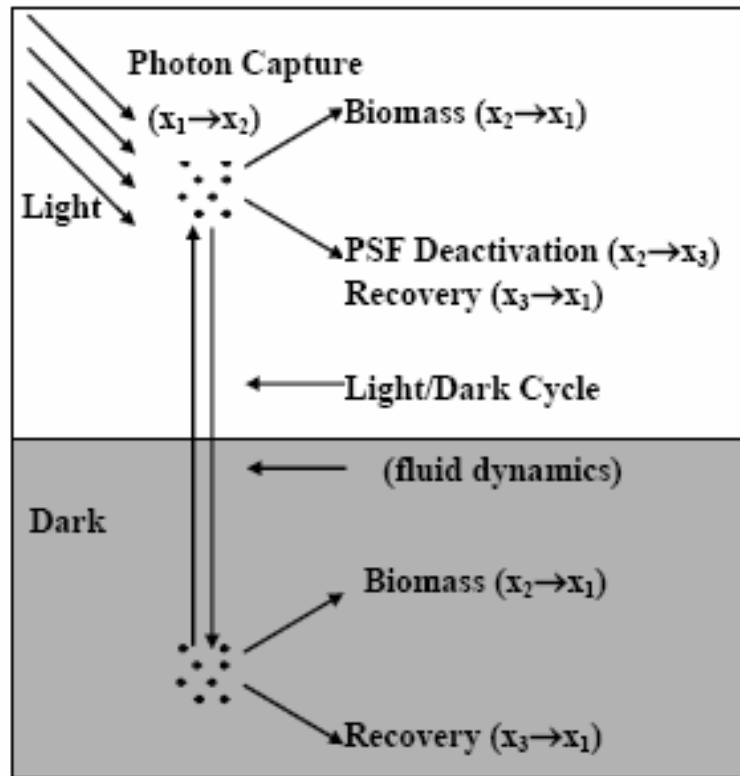
- Fluctuation Frequency:

$$f = 1 / (t_{over} + t_{under})$$

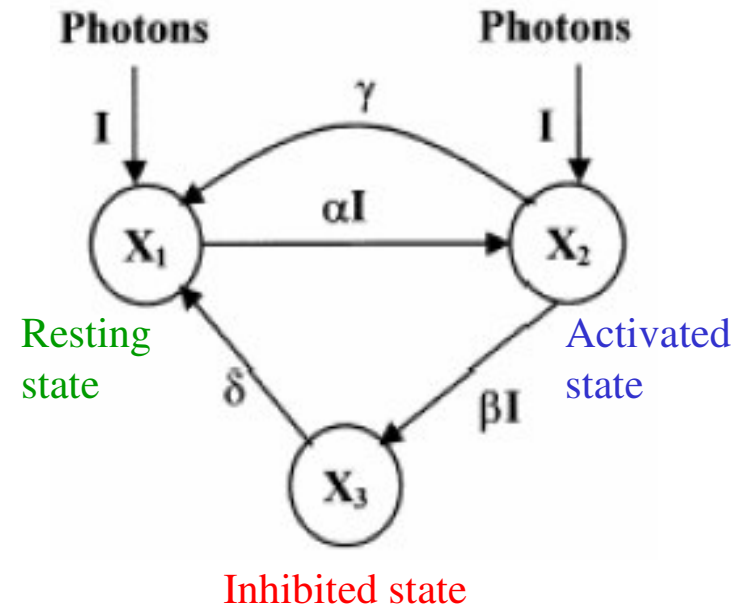
- Dimensionless relaxation time (fraction of over-charged time in a cycle):

$$\varphi = t_{over} / (t_{over} + t_{under})$$

Dynamic growth model representation: Photosynthetic factory (PSF) approach



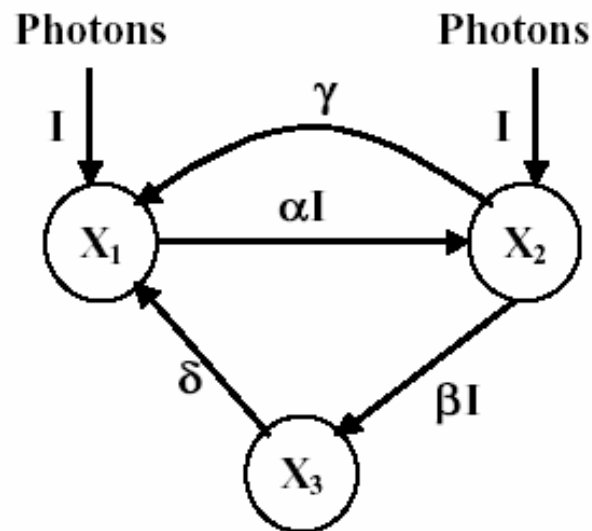
(a) Schematic representation of the interaction of photosynthetic kinetics and the fluid dynamics in the photobioreactor (from Wu and Merchuk, 2001).



(b) Structure of the three states model proposed by Eilers and Peeters (1988)

Photobioreactor Analysis II – Integrating Kinetics and Hydrodynamics

Luo & Al-Dahhan,
Biotech. & Bioeng.,
85(4), 382, 2004



Differential equations:

$$\frac{dx_1}{dt} = -\alpha I \cdot x_1 + \gamma \cdot x_2 + \delta \cdot x_3 \quad (1)$$

$$\frac{dx_2}{dt} = \alpha I \cdot x_1 - \gamma \cdot x_2 - \beta I \cdot x_2 \quad (2)$$

$$\frac{dx_3}{dt} = \beta I \cdot x_2 - \delta \cdot x_3 \quad (3)$$

$$x_1 + x_2 + x_3 = 1 \quad (4)$$

Growth rate: $\frac{1}{x} \frac{dx}{dt} = \mu = (k \cdot \gamma \cdot x_2 - Me) \quad (5)$

$$Me = \overline{Me} \cdot e^{k_m(\tau - \tau_c)} \quad (6)$$

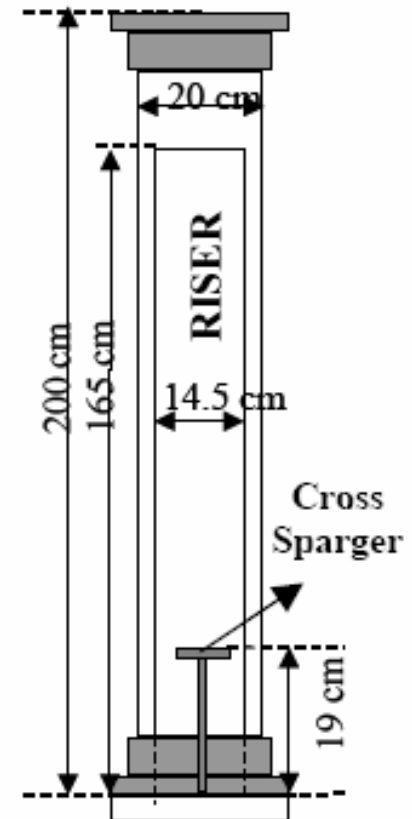
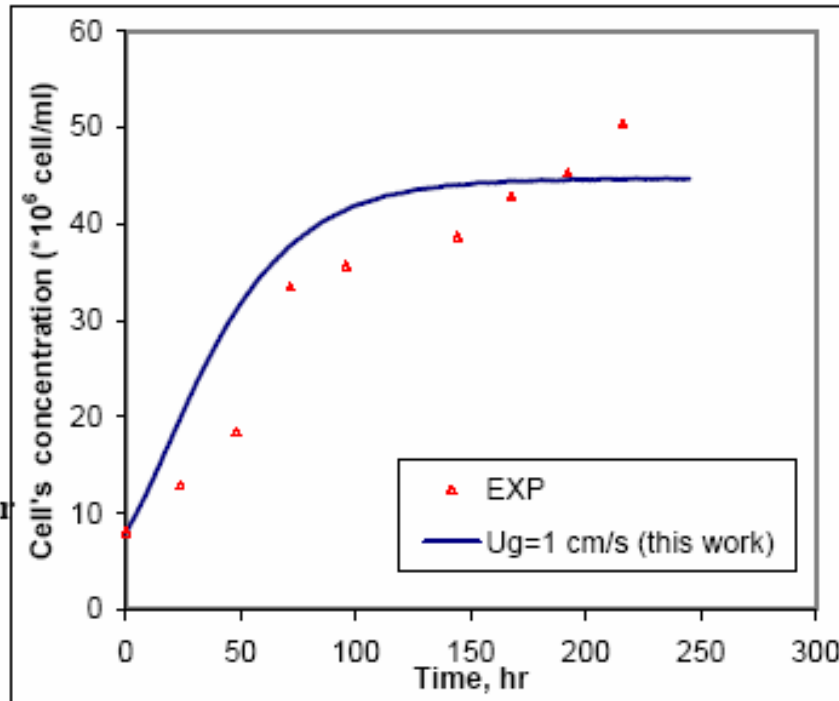
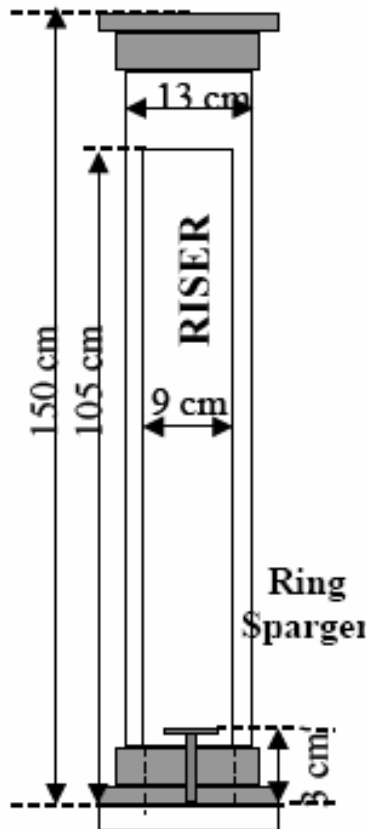
Kinetic model for photosynthesis
(Eilers and Peeters, 1988)

Shear Stress (Wu and Merchuk, 2001)

Light History: $I = f(t, \text{cell positions})$

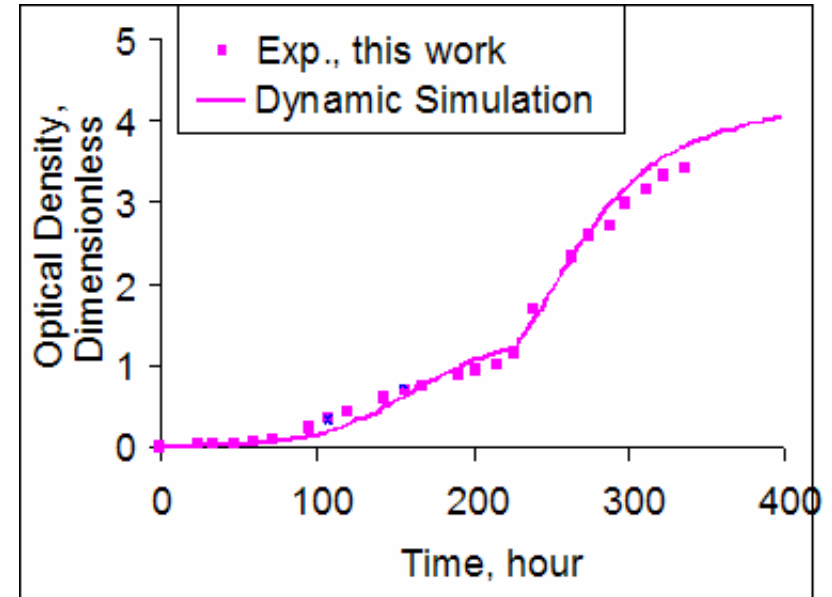
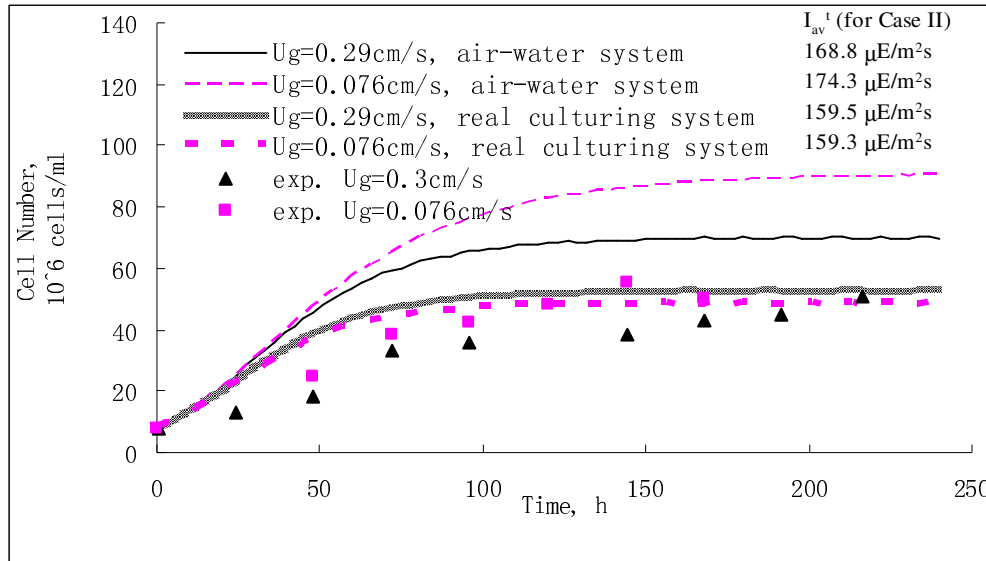
Initial conditions:

$$x_1 = 1, x_2 = x_3 = 0, t = 0$$



Simulation results by the dynamic model for the draft tube column (on the right) at U_g of 1 cm/s. The experimental data (Merchuk, et al., 2000) are based on the draft tube column on the left at the superficial gas velocity of 0.29 cm/s.

Model Predictions



Prediction of the dynamic model using CARPT data obtained in microalgae culturing system and in air-water system. The time-averaged light intensities were calculated by Case I (i.e., External Irradiance= $250\mu E m^{-2} s^{-1}$; Cell concentration= 8×10^6 cells/ml).

The data are from Wu and Merchuk (2001).

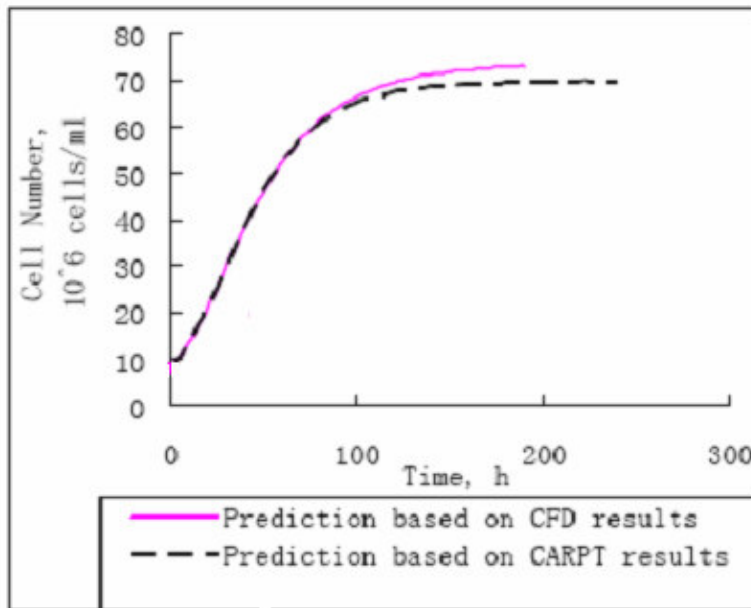
$$\frac{1}{x} \frac{dx}{dt} = \mu = (k \cdot \gamma \cdot x_2 - Me)$$

In the dynamic simulation, the values of k and Me are half of the values proposed by Wu and Merchuk (2001).

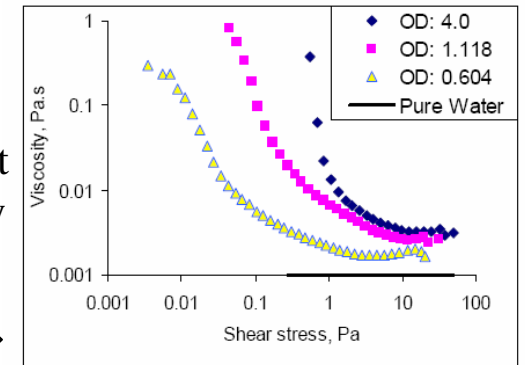
Can CFD provide the needed information for microalgae dynamic growth modeling ?

Air-water system

CFD/CARPT results after validating the closure

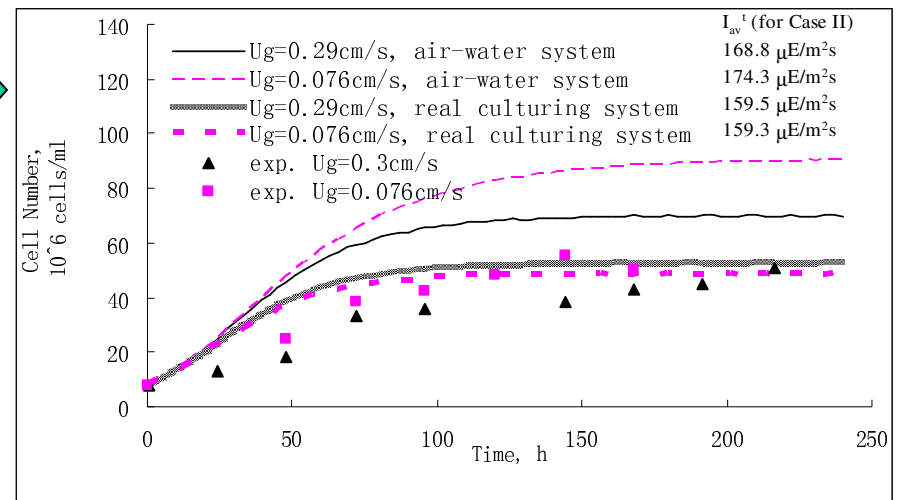


Apparent viscosity



Shear stress

CFD is not yet ready to be used under dynamic growth of microalgae



Summary

- ✓ Using CARPT and CT techniques, the local flow dynamics in a draft tube column reactor were studied, providing in-depth knowledge for PBR analysis, design, and scale-up.
- ✓ Three types of mixing mechanisms with different time scales were found in the airlift column reactors, which can introduce light fluctuations to the cells.
- ✓ The temporal irradiance patterns were calculated and further quantitatively characterized by three parameters: the time averaged irradiance, the frequency of the over-/under- charged cycles, and the dimensionless relaxation time.
- ✓ A new dynamic modeling approach was developed for culturing microalgae in PBR. This general approach integrates first principles of photosynthesis, hydrodynamics, and irradiance distribution within the reactor.
- ✓ The developed dynamic growth rate model predicted the trend and the reactor performances measured in this study and the performance measured by Merchuk et al. (2000).
- ✓ Work is needed to advance the CFD models and closures to properly simulate the hydrodynamics of photobioreactors under dynamic growth of microalgae.
- ✓ Upon such advancement, CFD would have the potential to be integrated along the newly developed approach to predict the microalgae culturing in photobioreactors.

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