

List of Tables

2.1	Correlations for Estimating the Transition Holdup and Transition Gas Velocity based on the Bi-modal Bubble Size Distribution in Churn-Turbulent Flow (SI units)	18
2.2	Correlations for Estimating the Large Bubble Holdup and Overall Holdup based on the Bi-modal Bubble Size Distribution in Churn-Turbulent Flow (SI units)	18
2.3	List of Correlations for the Global Gas Holdup as a Function of Gas and Liquid Properties (in SI units unless otherwise mentioned)	20
2.4	Literature Correlations for Liquid Phase Axial Dispersion Coefficient	47
2.5	Experimental Conditions Used for Liquid Phase Axial Dispersion Coefficient Correlations of Table 2.4	48
3.1	Comparison of Errors in Estimating Particle Location	79
3.2	Errors in the Estimation of Stationary Particle Position Using the Two-Step Iterative Algorithm, Under Various Operating Conditions	79
3.3	Assignment of Compartments to Each Column for CARPT Data Processing	83
3.4	Details of Experimental Runs for Controlled Motion of Particle	102
3.5	Errors in Estimation of Particle Position (cm) and Velocity (cm/sec)	108
4.1	Operating Conditions and Experimental Details	116
4.2	Regime of Bubble Formation for Different Operating Conditions	121
4.3	Column Averaged Lagrangian Integral Time Scales measured Using CARPT	228
6.1	Experimental Conditions (Temp : 250 ⁰ C)	267
6.2	Positions of Tracer Injection in the Model	278

6.3	List of Estimated Average Fluid Dynamic Parameters for LaPorte AFDU during Methanol Synthesis	286
6.4	Estimation of Global Gas Holdup in the Reactor Using Correlations from the Literature	288
6.5	Estimated RCFD Model Parameters for the Methanol Synthesis AFDU Reactor Operating at $U_g = 25$ cm/s, $P = 52$ atm, $T = 250$ C (Run 14.6)	296
6.6	Sources of Experimental Data for D_{eff}	311
C.1	Model Parameters from Time-of-Flow Measurements Using HPA	344
D.1	Constants for Radiation Simulation	347
G.1	Predicted Conversion and Selectivity for Various Values of k_1 and k_2	373

List of Figures

1.1	Bubble Columns and Slurry Bubble Columns	3
2.1	Identification of Flow Regime from Behavior of Drift Flux with Respect to Global Gas Holdup: (a) Schematic Representation (b) Experimental Data from Present Work in a 14 cm Diameter Column	12
2.2	Flow Regime Map for Air-Water Bubble Columns (Deckwer 1980)	13
2.3	Model of Krishna et al. (1991) for Gas Holdup	17
2.4	Predictions of Literature Correlations for the Global Gas Holdup in a 19 cm Diameter Column, Air-Water System, Atmospheric Conditions (points denote experimental data from present work)	21
2.5	Finite Two Dimensional Eulerian Control Volume	27
3.1	Schematic of the CARPT Facility	61
3.2	Configuration of Detectors in CARPT Experiments	62
3.3	Calibration Device	70
3.4	Figure for Calculation of the Solid Angle Between an Isotropic Source and a Detector with a Circular Aperture, with the Source on the Axis of the Detector	74
3.5	Simulations of Distance Vs Solid Angle for Various heights Corresponding to Various Particle Positions	75
3.6	Distance Vs Intensity in a 14 cm column (Calibration data for detector 11)	76
3.7	Calibration Data of Distance versus Intensity in a 44 cm Diameter Column (solid lines are representative data for a 14 cm diameter column)	80
3.8	Column Discretization for CARPT Data Processing	82

3.9	Effect of Compartment Discretization on the Circumferentially Averaged (a) Time Averaged Axial Liquid Velocity and (b) Turbulent Kinetic Energy in a 14 cm Diameter Column, $U_g = 2.4$ cm/s, $z = 60$ cm	86
3.10	Fluctuations in Stationary Particle Position (Taken from Calibration Data in a 14 cm Column, $U_g = 9.6$ cm/s)	89
3.11	Spurious Velocities Calculated from the Data in Figure 3.10, Mean = 0.05 cm/s, rms velocity = 26.4 cm/s	90
3.12	Comparison of Classical Fourier Transform and Wavelet Analysis techniques for filtering CARPT data	92
3.13	Hierarchy of Wavelet Packets in Wavelet Packet Decomposition	95
3.14	Comparison of Results Obtained from Filtering the Intensity Data versus Position Data	98
3.15	Experimental setup for controlled motion of particle	100
3.16	Results for RUN 5 : trajectory y of particle	103
3.17	Results for RUN 5 : Velocity v_x and error in estimation of velocity of particle	104
3.18	Results for RUN 5 : Velocity v_y and error in estimation of velocity of particle	105
3.19	Results for RUN 5 : Velocity v_z and error in estimation of velocity of particle	106
3.20	Circular Trajectory of Particle for Run 3	107
3.21	Filtering of the Numerically Generated Noisy 'Chirp' Signal	109
3.22	Error in the Velocities Computed by Differentiation of the Chirp	110
3.23	Comparison of the Time Averaged Liquid Velocities Before and After Filtering in a 14 cm Column	111
3.24	Comparison of the Turbulent Normal Stresses Before and After Filtering, Col. Dia. 14 cm, $U_g = 2.4$ cm/s	112
3.25	Comparison of the Turbulent Normal Stresses Before and After Filtering, Col. Dia. 14 cm, $U_g = 9.6$ cm/s	112
3.26	Comparison of the Turbulent Shear Stresses Before and After Filtering in a 14 cm Column	113
4.1	Details of Distributors	117

4.2	Global gas Holdup as a Function of Superficial Gas Velocity in the Different Columns Investigated	123
4.3	Velocity Vector Plots (Longitudinal Views) for Column Diameter 14 cm, Distributor: Perforated Plate 6A , $U_g = 2.4$ cm/s	126
4.4	Velocity Vector Plots (Cross-sectional Views) for Column Diameter 14 cm, Distributor: Perforated Plate (6A), $U_g = 2.4$ cm/s	127
4.5	Velocity Vector Plots (Longitudinal Views) for Column Diameter 14 cm, Distributor: Perforated Plate 6A , $U_g = 4.8$ cm/s	130
4.6	Velocity Vector Plots (Cross-sectional Views) for Column Diameter 14 cm, Distributor: Perforated Plate (6A), $U_g = 4.8$ cm/s	131
4.7	Velocity Vector Plots (Longitudinal Views) for Column Diameter 14 cm, Distributor: Perforated Plate 6A , $U_g = 9.6$ cm/s	133
4.8	Velocity Vector Plots (Cross-sectional Views) for Column Diameter 14 cm, Distributor: Perforated Plate (6A), $U_g = 9.6$ cm/s	134
4.9	Velocity Vector Plots (Longitudinal Views) for Column Diameter 14 cm, Distributor: Perforated Plate 6A , $U_g = 12.0$ cm/s	135
4.10	Velocity Vector Plots (Cross-sectional Views) for Column Diameter 14 cm, Distributor: Perforated Plate (6A), $U_g = 12.0$ cm/s	136
4.11	Velocity Vector Plots (Longitudinal Views) for Column Diameter 14 cm, Distributor: Perforated Plate 6B , $U_g = 2.4$ cm/s	137
4.12	Velocity Vector Plots (Cross-sectional Views) for Column Diameter 14 cm, Distributor: Perforated Plate (6B), $U_g = 2.4$ cm/s	138
4.13	Velocity Vector Plots (Longitudinal Views) for Column Diameter 14 cm, Distributor: Perforated Plate 6B , $U_g = 4.8$ cm/s	139
4.14	Velocity Vector Plots (Cross-sectional Views) for Column Diameter 14 cm, Distributor: Perforated Plate (6B), $U_g = 4.8$ cm/s	140
4.15	Velocity Vector Plots (Longitudinal Views) for Column Diameter 14 cm, Distributor: Perforated Plate 6B , $U_g = 9.6$ cm/s	141
4.16	Velocity Vector Plots (Cross-sectional Views) for Column Diameter 14 cm, Distributor: Perforated Plate (6B), $U_g = 9.6$ cm/s	142
4.17	Velocity Vector Plots (Longitudinal Views) for Column Diameter 14 cm, Distributor: Perforated Plate 6B , $U_g = 12.0$ cm/s	143
4.18	Velocity Vector Plots (Cross-sectional Views) for Column Diameter 14 cm, Distributor: Perforated Plate (6B), $U_g = 12.0$ cm/s	144

4.19	Velocity Vector Plots (Longitudinal Views) for Column Diameter 19 cm, Distributor: Perforated Plate 8A , $U_g = 2.0$ cm/s	146
4.20	Velocity Vector Plots (Cross-sectional Views) for Column Diameter 19 cm, Distributor: Perforated Plate (8A), $U_g = 2.0$ cm/s	147
4.21	Velocity Vector Plots (Longitudinal Views) for Column Diameter 19 cm, Distributor: Perforated Plate 8A , $U_g = 5.0$ cm/s	148
4.22	Velocity Vector Plots (Cross-sectional Views) for Column Diameter 19 cm, Distributor: Perforated Plate (8A), $U_g = 5.0$ cm/s	149
4.23	Velocity Vector Plots (Longitudinal Views) for Column Diameter 19 cm, Distributor: Perforated Plate 8A , $U_g = 12.0$ cm/s	150
4.24	Velocity Vector Plots (Cross-sectional Views) for Column Diameter 19 cm, Distributor: Perforated Plate (8A), $U_g = 12.0$ cm/s	151
4.25	Velocity Vector Plots (Longitudinal Views) for Column Diameter 19 cm, Distributor: Bubble Cap 8B , $U_g = 12.0$ cm/s	153
4.26	Velocity Vector Plots (Cross-sectional Views) for Column Diameter 19 cm, Distributor: Bubble Cap (8B), $U_g = 12.0$ cm/s	154
4.27	Velocity Vector Plots (Longitudinal Views) for Column Diameter 19 cm, Distributor: Inverted Cone 8C , $U_g = 12.0$ cm/s	155
4.28	Velocity Vector Plots (Cross-sectional Views) for Column Diameter 19 cm, Distributor: Inverted Cone (8C), $U_g = 12.0$ cm/s	156
4.29	Velocity Vector Plots (Longitudinal Views) for Col. Dia. 44 cm, Distributor: Perforated Plate 18A , $U_g = 2.0$ cm/s	157
4.30	Velocity Vector Plots (Cross-sectional Views) for Column Diameter 44 cm, Distributor: Perforated Plate (18A), $U_g = 2.0$ cm/s	158
4.31	Velocity Vector Plots (Longitudinal Views) for Col. Dia. 44 cm, Distributor: Perforated Plate 18A , $U_g = 5.0$ cm/s	159
4.32	Velocity Vector Plots (Cross-sectional Views) for Column Diameter 44 cm, Distributor: Perforated Plate (18A), $U_g = 5.0$ cm/s	160
4.33	Velocity Vector Plots (Longitudinal Views) for Col. Dia. 44 cm, Distributor: Perforated Plate 18A , $U_g = 10.0$ cm/s	161
4.34	Velocity Vector Plots (Cross-sectional Views) for Column Diameter 44 cm, Distributor: Perforated Plate (18A), $U_g = 10.0$ cm/s	162
4.35	Histograms or Probability Density Functions (pdf) for the Instantaneous Velocities in a 14 cm Column, $U_g = 2.4$ cm/s, $z = 90.0$ cm, $\theta = 0^\circ$, (a) Radial, (b) Azimuthal, (c) Axial	165

4.36	Histograms or Probability Density Functions (pdf) for the Instantaneous Velocities in a 14 cm Column, $U_g = 12.0$ cm/s, $z = 70.0$ cm, $\theta = 90^\circ$, (a) Radial, (b) Azimuthal, (c) Axial	166
4.37	Radial Turbulent Normal Stress (Longitudinal Views) for Column Diameter 14 cm, Distributor: Perforated Plate 6A , $U_g = 12.0$ cm/s . .	171
4.38	Azimuthal Turbulent Normal Stress (Longitudinal Views) for Column Diameter 14 cm, Distributor: Perforated Plate 6A , $U_g = 12.0$ cm/s .	172
4.39	Axial Turbulent Normal Stress (Longitudinal Views) for Column Diameter 14 cm, Distributor: Perforated Plate 6A , $U_g = 12.0$ cm/s . .	173
4.40	Reynolds Shear Stress, τ_{rz} , (Longitudinal Views) for Column Diameter 14 cm, Distributor: Perforated Plate 6A , $U_g = 12.0$ cm/s	175
4.41	Reynolds Shear Stress, $\tau_{\theta r}$, (Longitudinal Views) for Column Diameter 14 cm, Distributor: Perforated Plate 6A , $U_g = 12.0$ cm/s	176
4.42	Reynolds Shear Stress, $\tau_{\theta z}$, (Longitudinal Views) for Column Diameter 14 cm, Distributor: Perforated Plate 6A , $U_g = 12.0$ cm/s	177
4.43	Turbulent Kinetic Energy, (Longitudinal Views) for Column Diameter 14 cm, Distributor: Perforated Plate 6A , $U_g = 12.0$ cm/s	178
4.44	Axial Turbulent Normal Stress (Longitudinal Views) for Column Diameter 19 cm, Distributor: Perforated Plate 8A , $U_g = 2.0$ cm/s . . .	179
4.45	Reynolds Shear Stress, τ_{rz} , (Longitudinal Views) for Column Diameter 19 cm, Distributor: Perforated Plate 8A , $U_g = 2.0$ cm/s	180
4.46	Components of the Turbulent Stress tensor, τ , in a 14 cm Diameter Column, Distributor: 6A , $U_g = 2.4$ cm/s	183
4.47	Components of the Turbulent Stress tensor, τ , in a 14 cm Diameter Column, Distributor: 6A , $U_g = 4.8$ cm/s	183
4.48	Components of the Turbulent Stress tensor, τ , in a 14 cm Diameter Column, Distributor: 6A , $U_g = 9.6$ cm/s	184
4.49	Components of the Turbulent Stress tensor, τ , in a 14 cm Diameter Column, Distributor: 6A , $U_g = 12.0$ cm/s	184
4.50	Components of the Turbulent Stress tensor, τ , in a 14 cm Diameter Column, Distributor: 6B , $U_g = 2.4$ cm/s	185
4.51	Components of the Turbulent Stress tensor, τ , in a 44 cm Diameter Column, $U_g = 2.0$ cm/s	185
4.52	Components of the Turbulent Stress tensor, τ , in a 44 cm Diameter Column, $U_g = 5.0$ cm/s	186

4.53	Components of the Turbulent Stress tensor, τ , in a 44 cm Diameter Column, $U_g = 10.0$ cm/s	186
4.54	Effect of Superficial Gas Velocity on the Time Averaged One Dimensional Axial Liquid Velocity Profiles (a) Col. Dia. = 14 cm (6A) (b) Col. Dia. = 19 cm (8A) (c) Col. Dia. = 44 cm	192
4.55	Time Averaged Axial Liquid Velocities in a 44 cm Column, $U_g = 2.0$ cm/s (a) Along Slice 0 - 180 (b) $z/L = 0.6$	194
4.56	Time Averaged Axial Liquid Velocities in a 44 cm Column, $U_g = 5.0$ cm/s (a) Along Slice 0 - 180 (b) $z/L = 0.6$	195
4.57	Time Averaged Axial Liquid Velocities in a 44 cm Column, $U_g = 10.0$ cm/s (a) Along Slice 0 - 180 (b) $z/L = 0.6$	196
4.58	Effect of Superficial Gas Velocity on the One Dimensional Turbulent Kinetic Energy Profiles (a) Col. Dia. = 14 cm (6A) (b) Col. Dia. = 19 cm (8A) (c) Col. Dia. = 44 cm	197
4.59	Effect of Superficial Gas Velocity on the One Dimensional Reynolds Shear Stress Profiles (a) Col. Dia. = 14 cm (6A) (b) Col. Dia. = 19 cm (8A) (c) Col. Dia. = 44 cm	199
4.60	Time Averaged Liquid Velocity as a function of Axial Position in a Column of Diameter 14 cm, Distributor: 6A , $U_g = 2.4$ cm/s	201
4.61	Time Averaged Liquid Velocity as a function of Axial Position in a Column of Diameter 14 cm, Distributor: 6B , $U_g = 2.4$ cm/s	201
4.62	Effect of Distributor on the Time Averaged Liquid Velocity in a Column of Diameter 19 cm, $U_g = 12.0$ cm/s	204
4.63	Effect of Distributor on the Turbulent Kinetic Energy in a Column of Diameter 19 cm, $U_g = 12.0$ cm/s	204
4.64	Effect of Distributor on the Reynolds Shear Stress in a Column of Diameter 19 cm, $U_g = 12.0$ cm/s	205
4.65	Repeatability of CARPT Experiments, D_c 14 cm, $U_g = 12.0$ cm/s, 6A (a) Axial Liquid Velocity (b) Turbulent Shear Stress (c) turbulent Kinetic Energy	207
4.66	Comparison of CARPT and HPA results for the Time Averaged Axial Liquid Velocity, Col. Dia. : 19 cm, Distributor: 8A	210
4.67	Comparison of the Turbulent Reynolds Shear Stress between CARPT and HFA Data of Menzel et al. (1990).	212

4.68	Comparison of CARPT (D_c : 14 cm; U_g : 2.4 cm/s) and LDA (D_c : 15 cm; U_g : 2.7 cm/s) Data for the Turbulent Axial Normal Stress	213
4.69	Comparison of CARPT (D_c : 14 cm; U_g : 4.8 cm/s) and LDA (D_c : 15 cm; U_g : 4.5 cm/s) Data for the Turbulent Stresses	214
4.70	Flow Representation in Bubble Columns and Influence of Velocity Gradient on Fluctuating Velocity	220
4.71	Radial Lagrangian Auto-correlation Coefficient at Various Radial Locations in the Middle Section of the Column, D_c : 14 cm, Distr.: 6A , $U_g = 12$ cm/s	223
4.72	Azimuthal Lagrangian Auto-correlation Coefficient at Various Radial Locations in Middle Section of the Column, D_c : 14 cm, Distr.: 6A , $U_g = 12$ cm/s	223
4.73	Axial Lagrangian Auto-correlation Coefficient at Various Radial Locations in the Middle Section of the Column, D_c : 14 cm, Distr.: 6A , $U_g = 12$ cm/s	224
4.74	Radial-Axial Lagrangian Cross-correlation Coefficient at Various Radial Locations in Middle Section of the Column, D_c : 14 cm, Distr.: 6A , $U_g = 12$ cm/s	224
4.75	Radial Turbulent Diffusivity as a Function of Time at Various Radial Locations in Middle Section of the Column, D_c : 14 cm, Distr.: 6A , $U_g = 12$ cm/s	230
4.76	Axial Turbulent Diffusivity as a Function of Time at Various Radial Locations in Middle Section of the Column, D_c : 14 cm, Distr.: 6A , $U_g = 12$ cm/s	230
4.77	Azimuthal Turbulent Diffusivity as a Function of Time at Various Radial Locations in Middle Section of the Column, D_c : 14 cm, Distr.: 6A , $U_g = 12$ cm/s	231
4.78	Radial Turbulent Eddy Diffusivity as a Function of Radial Position, D_c : 14 cm, Distr.: 6A , $U_g = 12$ cm/s	232
4.79	Axial Turbulent Eddy Diffusivity as a Function of Radial Position, D_c : 14 cm, Distr.: 6A , $U_g = 12$ cm/s	233
4.80	Azimuthal Turbulent Eddy Diffusivity as a Function of Radial Position, D_c : 14 cm, Distr.: 6A , $U_g = 12$ cm/s	233

4.81	Effect of Superficial Gas Velocity on the One Dimensional Radial Eddy Diffusivities (a) Col. Dia. = 14 cm (6A) (b) Col. Dia. = 19 cm (8A) (c) Col. Dia. = 44 cm	236
4.82	Effect of Superficial Gas Velocity on the One Dimensional Axial Eddy Diffusivities (a) Col. Dia. = 14 cm (6A) (b) Col. Dia. = 19 cm (8A) (c) Col. Dia. = 44 cm	237
5.1	Average Gas Holdup as a Function of Column Diameter and Superficial Gas Velocity (Solid Lines Represent Equation 5.2)	244
5.2	Effect of Superficial Gas Velocity and Column Diameter on Mean Liquid Recirculating Velocity	247
5.3	Determination of the Liquid Recirculating Velocity Profile, $u_z(r)$, With Knowledge of $\epsilon_l(\xi)$ and \bar{u}_{rec}	248
5.4	Effect of Superficial Gas Velocity and Column Diameter on the Average Axial Eddy Diffusivity	250
5.5	Effect of Superficial Gas Velocity and Column Diameter on the Average Radial Eddy Diffusivity	250
5.6	Radial Profile (P_4) for the Axial Eddy Diffusivity	251
5.7	Radial Profile (P_2) for the Radial Eddy Diffusivity	251
5.8	Method of Characterization of Churn-Turbulent Bubble Columns	253
6.1	Variable Locations in a Staggered Grid	260
6.2	Schematic of Column Discretization	262
6.3	Time Averaged One Dimensional Axial Liquid Velocity Profile: Column Diameter 19 cm, $U_g = 10$ cm/s	264
6.4	Time Averaged Liquid Holdup Profile: Column Diameter 19 cm, $U_g = 10$ cm/s	264
6.5	One Dimensional Turbulent Eddy Diffusivities: Column Diameter 19 cm, $U_g = 10$ cm/s	265
6.6	Comparison of Experimental Tracer Response with 2D Model Prediction (dashed line is for cell heights, in end zones, equal to two column diameters)	266
6.7	Experimentally Measured Axial Gas Holdup Profiles in AFDU During Methanol Synthesis: (a) DP (b) NDG	268
6.8	Schematic of DP and NDG Technique for the Measurement of the Average Gas Holdup	270

6.9	Radial Gas holdup Profiles Calculated from Global Gas holdup Measurements (DP and NDG) in the AFDU During Methanol Synthesis	271
6.10	Schematic of Reactor for Tracer Experiments	272
6.11	Calculated Axial Liquid Velocity Profile for Run 14.6, in the AFDU Reactor During Methanol Synthesis	274
6.12	Calculated Axial Eddy Diffusivity Profile for Run 14.6, in the AFDU Reactor During Methanol Synthesis	275
6.13	Calculated Axial Eddy Diffusivity Profile for Run 14.6, in the AFDU Reactor During Methanol Synthesis	275
6.14	Schematic of the Cross-sectional View of the AFDU Reactor showing Placement of Heat Exchanger Tubes	276
6.15	Experimental Detector Responses for Wall Injection at Level N1 for Run 14.6	279
6.16	Comparison of Model Prediction with Experimental Detector Responses for Wall Injection at Level N1, Run 14.6	281
6.17	Comparison of Model Prediction with Experimental Detector Responses for Wall Injection at Level N1, Run 14.6	282
6.18	Comparison of Model Prediction with Experimental Detector Responses for Center Injection at Level N2, Run 14.6	283
6.19	Comparison of Model Prediction with Experimental Detector Responses for Center Injection at Level N2, Run 14.6	284
6.20	Comparison of Model Prediction with Experimental Detector Responses for Center Injection at Level N1, Run 14.6	285
6.21	Finite Volume Discretization of the Flow Domain in the Radial Direction	290
6.22	Schematic of Recirculation with Cross Flow and Dispersion Model (RCFDM)	293
6.23	Comparison of Experimental Tracer Response with RCFDM Prediction	295
6.24	Comparison of RCFD Model Prediction with Experimental Detector Responses for Wall Injection at Level N1, Run 14.6	297
6.25	Comparison of RCFD Model Prediction with Experimental Detector Responses for Wall Injection at Level N1, Run 14.6	298
6.26	Steady Backmixing Experiment	300

6.27	Simulation Results of the Steady State Two Dimensional Convection Diffusion Model	302
6.28	Effect of Superficial Gas Velocity on (a) Average Axial Eddy Diffusivity, \overline{D}_{zz} , (b) Average Radial Eddy Diffusivity, \overline{D}_{rr}	305
6.29	Effect of Superficial Gas Velocity on Taylor Component, D_{Taylor}	306
6.30	Effect of Superficial Gas Velocity on the Axial Dispersion Coefficient and its Contributions, \overline{D}_{zz} and D_{Taylor} , (from CARPT Data) (a) $D_c = 14$ cm (6A), (b) $D_c = 44$ cm	307
6.31	Comparison of the Axial Dispersion Coefficients Obtained from CARPT with Experimental Data from the Literature Under Similar Operating Conditions	308
6.32	Effect of Superficial Gas Velocity on the Axial Dispersion Coefficient and its Contributions in a Column of Diameter 19 cm, Air-Water, Atmospheric System	310
6.33	Effect of Superficial Gas Velocity on the Axial Dispersion Coefficient and its Contributions in a Column of Diameter 44 cm, Air-Water, Atmospheric System	310
6.34	Parity Plot Comparing Effective Axial Dispersion Coefficient, D_{eff} , Predicted Using Present Model and Analysis Against Experimental Data From Literature Under Various Conditions	312
6.35	Parity Plot Comparing Effective Axial Dispersion Coefficient, D_{eff} , Predicted Using Correlation of Baird and Rice (1975) with Experimental Data From Literature Under Various Conditions	315
6.36	Parity Plot Comparing Effective Axial Dispersion Coefficient, D_{eff} , Predicted Using Correlation of Berg and Schluter (1995) with Experimental Data From Literature Under Various Conditions	316
A.1	One Dimensional Axial Liquid Velocity Profile, $D_c = 14$ cm, $U_g = 9.6$ cm/s	332
A.2	Reynolds Shear Stress Profile, $D_c = 14$ cm, $U_g = 9.6$ cm/s	332
A.3	Mixing Length Profile, $D_c = 14$ cm, $U_g = 9.6$ cm/s	333
C.1	Schematic of HPA	343
C.2	Comparison of CARPT and HPA results for the Time Averaged Axial Liquid Velocity, Col. Dia. : 19 cm, Distributor: 8A	344

D.1	(a) Three dimensional view of the (x,y) spatial distribution of intensity in a cross sectional slice of the reactor. Each '•' denotes a discrete source point at an (x,y) location. Position of detector is shown in Figure D.2 . Contribution of the shaded region in Figure D.2 is 90 %.	
	(b) Front view (along x-axis)	348
D.2	Cross sectional view of the column with detector positioned along the 'x' axis. Shaded region represents the region considered for the contribution of radiation to the overall radiation received by detector	349
E.1	Effects of the type of Background Subtract on Radiation Measurements	353
E.2	Top View of Detectors Positioned for Measurement to Calculate Detector Efficiencies	354
E.3	Top View of Proposed Arrangement of Detectors for Measurement to Calculate Detector Efficiencies	354
F.1	Individual Detector Responses at (a) Level 1 (b) Level 5	355
F.2	Comparison of Model Prediction with Experimental Detector Responses for Wall Injection at Level N1, Run 14.7	356
F.3	Comparison of Model Prediction with Experimental Detector Responses for Wall Injection at Level N1, Run 14.7	357
F.4	Comparison of Model Prediction with Experimental Detector Responses for Wall Injection at Level N2, Run 14.7	358
F.5	Comparison of Model Prediction with Experimental Detector Responses for Wall Injection at Level N2, Run 14.7	359
F.6	Comparison of Model Prediction with Experimental Detector Responses for Center Injection at Level N1, Run 14.7	360
F.7	Comparison of Model Prediction with Experimental Detector Responses for Center Injection at Level N1, Run 14.7	361
F.8	Comparison of Model Prediction with Experimental Detector Responses for Center Injection at Level N2, Run 14.7	362
F.9	Comparison of Model Prediction with Experimental Detector Responses for Center Injection at Level N2, Run 14.7	363
F.10	Comparison of Model Prediction with Experimental Detector Responses for Wall Injection at Level N1, Run 14.8	364
F.11	Comparison of Model Prediction with Experimental Detector Responses for Wall Injection at Level N1, Run 14.8	365

F.12 Comparison of Model Prediction with Experimental Detector Responses for Wall Injection at Level N2, Run 14.8	366
F.13 Comparison of Model Prediction with Experimental Detector Responses for Wall Injection at Level N2, Run 14.8	367
F.14 Comparison of Model Prediction with Experimental Detector Responses for Center Injection at Level N1, Run 14.8	368
F.15 Comparison of Model Prediction with Experimental Detector Responses for Center Injection at Level N1, Run 14.8	369
F.16 Comparison of Model Prediction with Experimental Detector Responses for Center Injection at Level N2, Run 14.8	370
F.17 Comparison of Model Prediction with Experimental Detector Responses for Center Injection at Level N2, Run 14.8	371